

# Heppla® H6020GF ES

## Material Description:

Heppla® H6020GF ES is a Polycarbonate (PC) product filled with 20% glass fiber. Characteristics include: ESD Protection, Static Dissipative, Easy Molding.

### General

Material Status	<ul style="list-style-type: none"> <li>Commercial: Active</li> </ul>
Availability	<ul style="list-style-type: none"> <li>Asia Pacific</li> <li>Europe</li> <li>Middle East</li> <li>North America</li> <li>Latin America</li> <li>Africa</li> </ul>
Filler/Reinforcement	<ul style="list-style-type: none"> <li>Glass Fiber, 20% Filler by Weight</li> </ul>
Features	<ul style="list-style-type: none"> <li>ESD Protection</li> <li>Statically Conductive</li> <li>Good Dimensional Stability</li> <li>Good Moldability</li> <li>Impact Resistant</li> <li>Creep Resistant</li> </ul>
RoHS Compliance	<ul style="list-style-type: none"> <li>RoHS Compliant</li> </ul>
Processing Method	<ul style="list-style-type: none"> <li>Injection Molding</li> </ul>

Physical Properties	Typical Value	Unit	Test Method
Density/Specific Gravity	1.35	g/cm <sup>3</sup>	ASTM D792
Moisture Content	0.02	%	
Molding Shrinkage - Flow (3.20 mm)	0.2 to 0.3	%	ASTM D955

Mechanical Properties	Typical Value	Unit	Test Method
Tensile Modulus	7072	MPa	ASTM D638
Tensile Strength	112.5	MPa	ASTM D638
Tensile Elongation(Yield)	2 to 3.8	%	ASTM D638
Flexural Modulus	6062	MPa	ASTM D790
Flexural Strength	175.8	MPa	ASTM D790

Impact Properties	Typical Value	Unit	Test Method
Notched Izod Impact(3.2mm)	128.6	J/m	ASTM D256
Unnotched Izod Impact(3.2mm)	791	J/m	ASTM D4812

Flammability	Typical Value	Unit	Test Method
Flame Rating(1.5mm)	HB		UL 94

Electrical Properties	Typical Value	Unit	Test Method
Volume Resistivity	< 1.0E+5	Ohms·cm	ASTM D257
Surface Resistivity	< 1.0E+9	ohms	ESD STM11.11
	< 1.0E+10	ohms	ASTM D257
Static Decay <sup>1</sup>	< 2.0	sec	FTMS 101C 4046.1

Thermal Properties	Typical Value	Unit	Test Method
Deflection Temperature Under Load 1.8 MPa, Unannealed	135	°C	ASTM D648

Processing Information	Typical Value	Unit
Injection Pressure	68.9 to 103	MPa
Processing (Melt) Temp	288 to 316	°C
Mold Temperature	82 to 121	°C
Drying Temperature	121	°C
Drying Time	4	hr
Dew Point	-29	°C

## NOTES:

<sup>1</sup> MIL-PRF-81705D, 5kV to 50 V, 12% RH

NFD ADVANCED COMPOSITES

Hepla® H6020GF ES

### CAUTION/警告!

Before using, read the Molding Guide, Material Safety Data Sheets, and Bulletins available from NFD Advanced Composites Sales offices and Distributors supplied to your company. Caution! During drying, purging and molding, small amounts of hazardous gases and/or particulate matter may be released. These may irritate eyes, nose and throat. Use adequate local exhaust ventilation during thermal processing. To prevent resin decomposition, do not contaminate the resin or exceed the recommended melt temperature or hold-up time. Avoid inhalation or skin and eyes contact. Sweep up and dispose of spilled resin to eliminate slipping hazard. 在使用之前, 请阅读NFD公司销售办事处和经销商提供给贵公司的材料成型指南、材料安全数据表和公告。警告! 在干燥、吹扫和成型过程中, 少量有害气体或颗粒物质可能会在被释放, 这些可能会刺激眼睛, 鼻子和喉咙。热处理过程中请注意做好排气通风工作。为防止树脂分解, 请勿污染树脂或超过我们为您推荐熔融温度或时间。请避免吸入或与皮肤、眼睛等接触。清扫和处理溢出的树脂, 以消除滑到的危险。

### LEGAL NOTICES/法律声明

The figures indicated here are approximate values. They may be affected by different factors, and the user is not released therefore from the obligation of performing checks and trials of his own. The values indicated here have been compiled on the basis of current tests and findings. Any legally binding guarantee of certain properties, or any suitability for a specific application can not be inferred from the present data. For detailed production regulatory information, contact customer service.

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感谢您访问新孚达 (NFD)! 我们秉承 "New Formula Designer" 的发展理念, 将科研创新与生产应用紧密相连, 无论您是设计师、工程师或者是采购专家, 我们都可以帮助您拓展业务并获得新的灵感。我们坚持诚信、合作、效率、创新的核心价值观, 始终把客户放在第一位。相比于我们的竞争对手, 我们专注于为您提供更先进的技术配方、更优质的产品, 更好的解决方案及更周到的售后服务, 我们懂市场、我们懂产品、我们更懂你们。

### CONTACT:

CHINA/JIANG SU

江苏新孚达复合材料有限公司

NFD Composite Material (Jiangsu) Co., Ltd

Email: yanghui@nfdpla.com

Internet: www.nfdpla.com

